

Date: Friday, 22/08/2008 2:02:24 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	CROSSBOLT SPACER
<b>Job Number</b> :	41594		
<b>Estimate Number</b> :	11010		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2649
<b>This Issue</b> :	22/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2649 REV B1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	40830	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	MACHINED PARTS	<b>Due Date</b> :	20/09/2008
<b>Written By</b> :		<b>Qty:</b>	200
<b>Checked &amp; Approved By</b> :	JLD 08.08.27	<b>Um:</b>	Each
<b>Comment</b> :	Est F 02.03.26 Added turning on Cobra NG		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x.058W
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(JLD)

**Comment:** Qty.: 0.2975 f(s)/Unit Total : 59.4930 f(s)

6061-T6 Tube .375 x.058W

Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall

Batch M108380

mmf 08/08/27

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(JLD)

**Comment:** HARDINGE CNC LATHE SMALL

Machine as per folio FA214 on cobra machine.

mmf 08/08/27

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(JLD)

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/08/27

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

mmf 08/08/27

(200)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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(200)

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: BME they

8/8/28

56

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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(200)

**Comment:** FINAL INSPECTION/W/O RELEASE

mmf 08/08/27

Job Completion



W 28/08/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

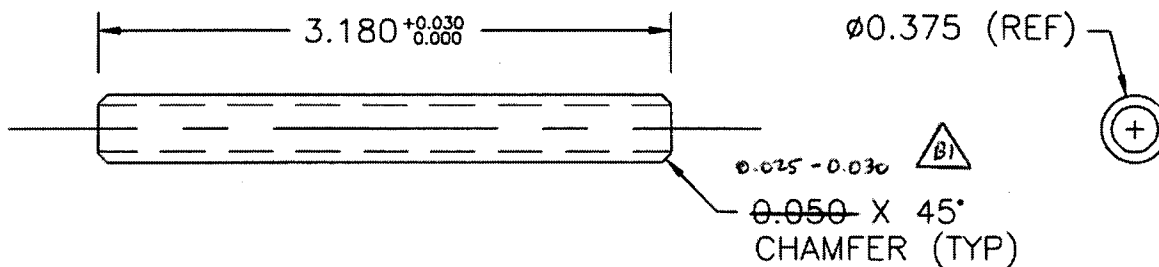
**NOTE:** Date & initial all entries





DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<del>#</del> CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED  
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 415921